



Anniversary Edition  
2020/2021

# ESTA Parket

## Wood Flooring

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1 Strip Oak Village Kose Grey Pores Extra Matt Lac 5% Gloss  
#11098



# Introduction



## Top Quality Varied Designs

Estoparket floors are engineered for long wear resistance and are designed to withstand Scandinavian climate conditions with dry air in winter and high moisture air in rain season. This allows Estoparket to fit various climate conditions around the globe.

Estoparket is sold in Europe, Asia, America, Australia and Africa. Continuous innovation of our products and implementation of new technologies has made our floors truly unique.



1 Strip

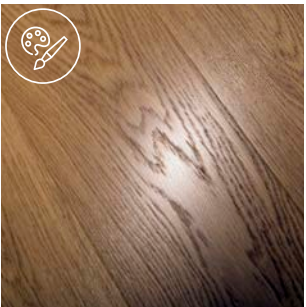
2 Strip

3 Strip

Herringbone



Extra Matt Lac 5-11% gloss  
Matt Lac 15-20% gloss



Stained



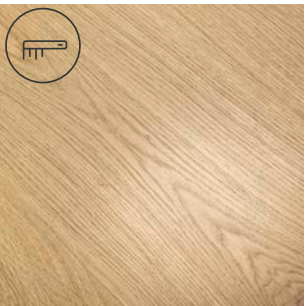
Engraved



UV-Oil



Brush



Light Brush



2 Side Bevel



4 Side Bevel

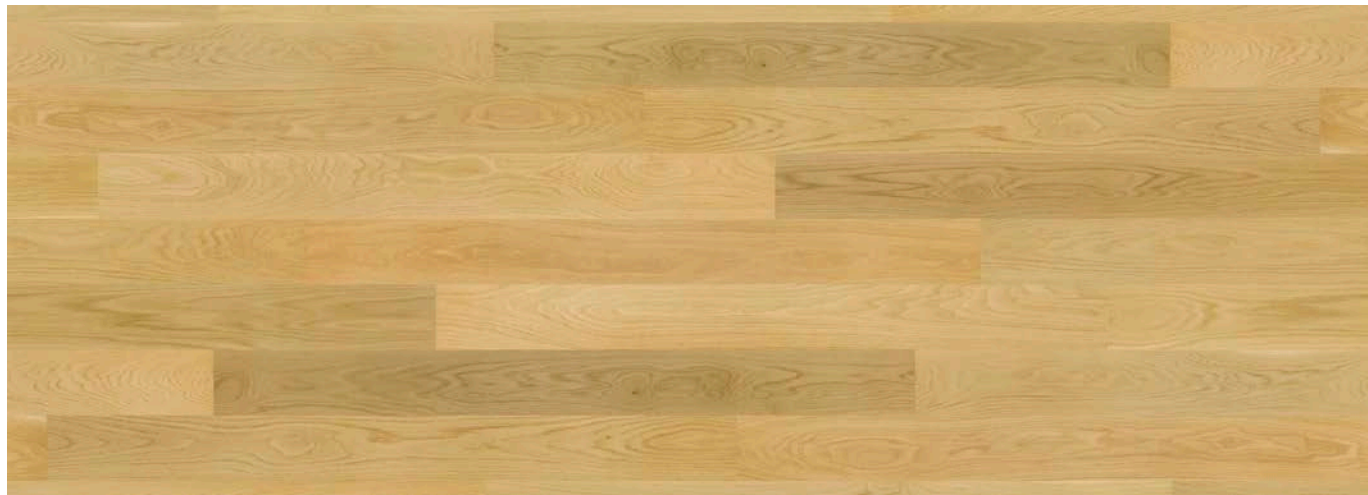




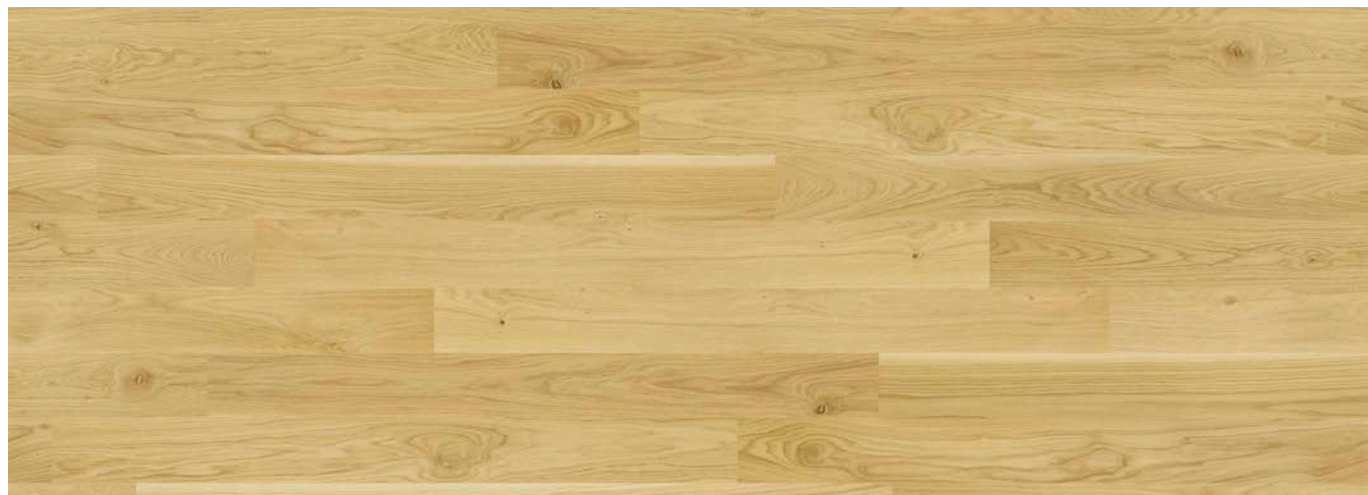
# 1 Strip Oak Grading



1 Strip Oak City      Little or no color variation. Sapwood not allowed, healthy knots diameter below 10mm, no repaired knots



1 Strip Oak Elite      Moderate or little color variation allowed. Minimal sapwood presence, healthy knots diameter below 10mm, knot repairs with filler below 7 mm

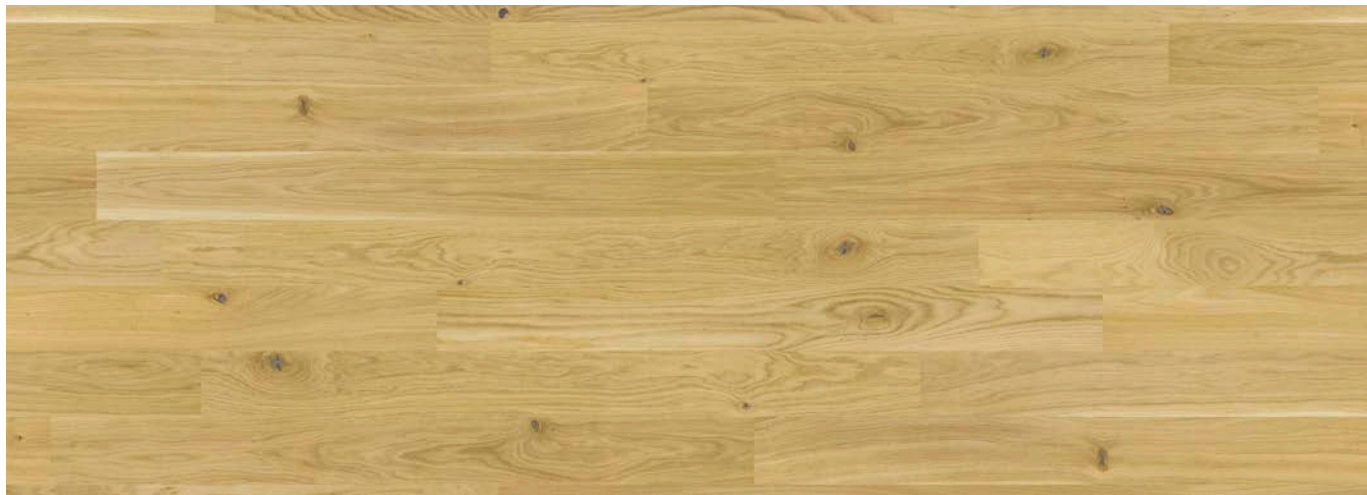


1 Strip Oak Town      Moderate color variation allowed. Occasional sapwood below 30 mm width, healthy knots diameter below 30 mm, knot repairs with filler below 20 mm

# 1 Strip Oak Grading



1 Strip Oak Nordic      Moderate color variation with sapwood present, healthy knots diameter below 10mm, knot repairs with filler below 7 mm



1 Strip Oak Village      Higher color variation allowed. Occasional sapwood below 30 mm width, healthy knots and fallen out repaired knots diameter below 35 mm, filled crack < 50 mm



1 Strip Oak Ranch      Higher color variation allowed. Occasional sapwood below 50 mm width, unlimited healthy knots and fallen out repaired knots diameter below 60 mm, filled crack < 150 mm



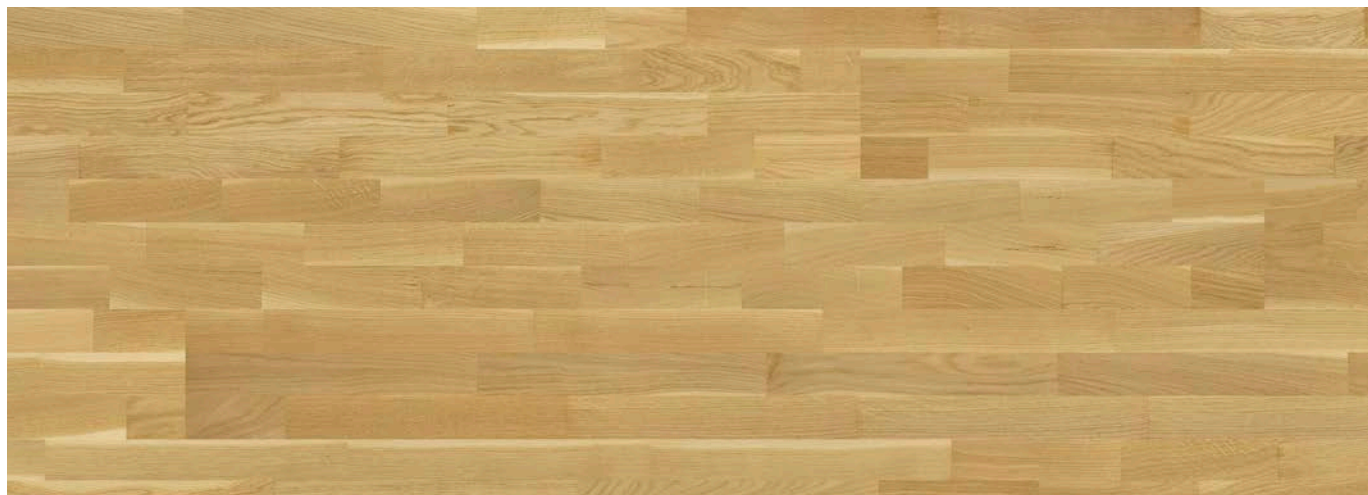
# 3 Strip Oak Grading



3 Strip Oak City      Very light natural color variation. Sapwood not allowed, healthy knots diameter below 5 mm, no repaired knots

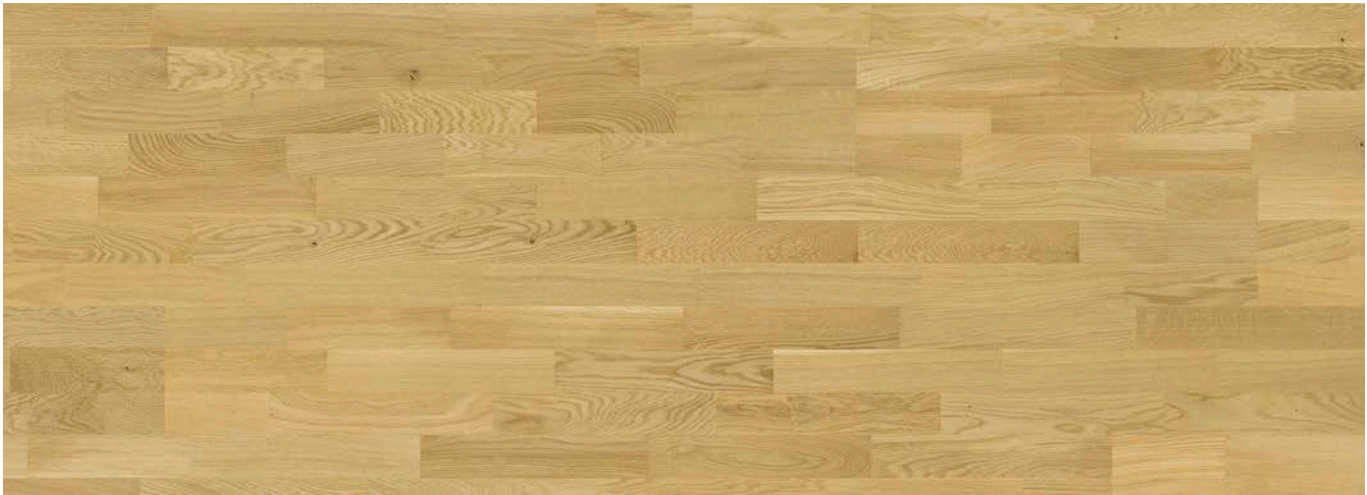


3 Strip Oak Town      Moderate color variation. Sapwood not allowed, healthy knots diameter below 10 mm, repaired knots diameter below 10mm



3 Strip Oak Nordic      Moderate color variation with sapwood present, healthy knots diameter below 10 mm, repaired knots diameter below 10mm

# 3 Strip Oak Grading



3 Strip Oak Village      Natural color variation with sapwood allowance < 15mm on lamella sides, healthy and repaired knots diameter below 17 mm



3 Strip Oak Vintage Light Brush      High color variation and sapwood allowed, healthy and repaired knots diameter < 23mm



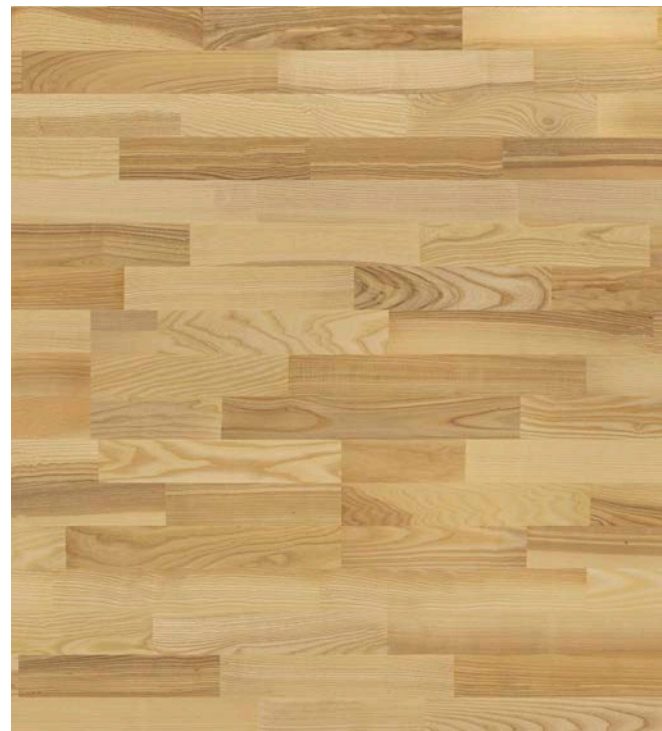
# 1 & 3 Strip Ash Grading



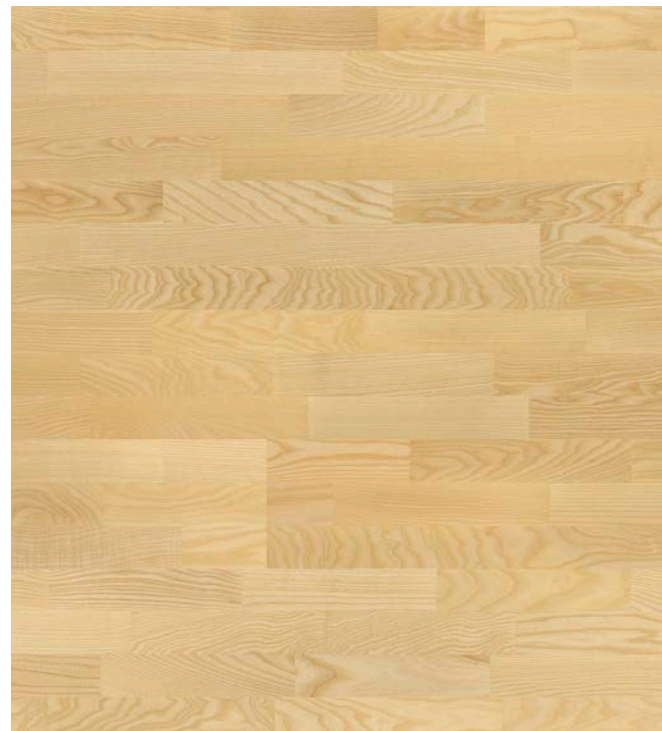
**1 Strip Ash Elegant**  
Natural color variation with brownheart present, contrast of light and dark colors. Occasional knots diam. below 25mm



**1 Strip Ash Elite**  
Light natural color variation with no brownheart allowed, no dark and light contrast



**3 Strip Ash Elegant**  
Natural color variation with brownheart present, contrast of light and dark colors. Occasional knots diam. below 10mm



**3 Strip Ash Elite**  
Very light natural color variation, no brownheart allowed



**1 Strip Ash Elegant Pure Line 2B Brushed Gloss 5%  
#21073**




# Natural Collection

Inspired by Nature



This is a timeless classical collection that enhances beauty of raw wood. Innovative finishing options show the pure exquisiteness of natural wood.




# Natural Collection





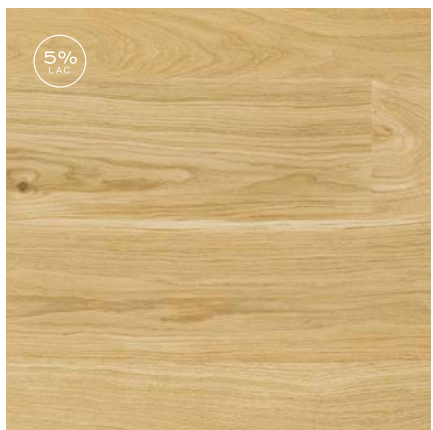
1 Strip Oak City Matt Lac  
#11087









1 Strip Oak Nordic Matt Lac  
#11126








1 Strip EU Oak Town Brush Pure Line  
#11093








1 Strip Oak Elite Matt Lac  
#11125








1 Strip Oak Village Matt Lac  
#11022








1 Strip Oak Ranch Matt Lac  
#11004









1 Strip Oak Town Matt Lac  
#11023








1 Strip Oak Village Brush Pure Line  
#11127








2 Strip Oak Natur Light Brush Pure Line  
#12016




# Natural Collection






3 Strip Oak City Matt Lac  
#13083








3 Strip Oak Town Matt Lac  
#13082








3 Strip Oak Town Pure Line  
#13088








3 Strip Oak Nordic Matt Lac  
#13012









3 Strip Oak Nordic Pure Line  
#13090








3 Strip Oak Vintage Light Brush  
Matt Lac #13087








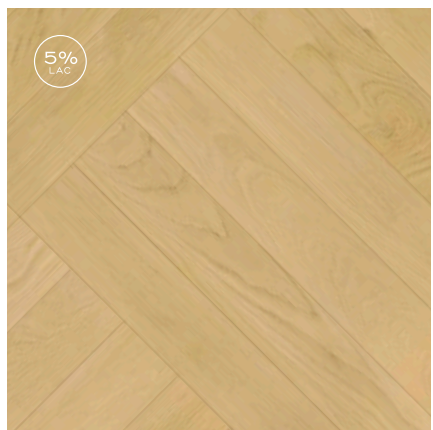
3 Strip Oak Village Matt Lac  
#13081








3 Strip Oak Village Brush Pure Line  
#13070





1 Strip Oak Town Herringbone Brush  
4B Pure Line #14002







1 Strip Oak Town Matt Lac  
#11023



# Natural Collection



1 Strip Ash Elite Matt Lac  
#21021



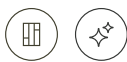
3 Strip Ash Elite Matt Lac  
#23009



1 Strip Ash Elegant Matt Lac  
#21054



3 Strip Ash Elegant Matt Lac  
#23016



1 Strip Ash Light Brush 2B Pure Line  
#21055



3 Strip Ash Elegant Light Brush  
Pure Line #23055



2 Strip Oak Natur Light Brush Pure Line  
#12016





1 Strip EU Oak Town Brush Pure Line  
#11093



# White Collection

Inspired by Nature





Light and bright floors will perfectly suit interiors that need more light. These floors will increase space at your home. Dependent on the interior decoration, they will look warmer or cooler.



# White Collection



1 Strip Oak Town Bianco Perla  
Brush UV-Oil #11089



1 Strip Oak Village Silver Moon  
Matt Lac #11012







1 Strip Oak Village Latte  
UV-Oil #11033



3 Strip Oak Town Bianco Perla  
Brush Matt Lac #13061



3 Strip Oak Town Silver Moon Matt  
Lac #13007



3 Strip Oak Village Latte  
UV-Oil #13038



1 Strip Oak Nordic White Matt Lac  
#11080



3 Strip Oak Nordic Silver Moon  
Matt Lac #13045



1 Strip Oak Wild White 2B Matt Lac  
#11120

# White Collection



1 Strip Oak Town Frost Ivory Pores  
Extra Matt Lac #11090



1 Strip Oak Nordic London UV-Oil  
#11117



3 Strip Oak Town Rose Matt Lac  
#13005



2 Strip Oak Town White Oil  
#12001






1 Strip Oak Village London Light Brush  
2B Extra Matt Lac Gloss 5% #11101



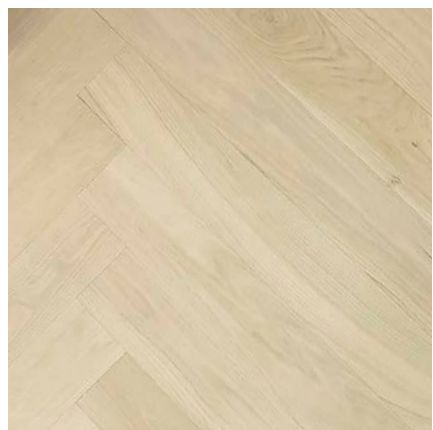
3 Strip Oak Village Frost Ivory  
Pores UV-Oil #13048







3 Strip Oak Promo White Light Brush  
Matt Lac 10-15% Gloss #13084






Oak Herringbone London Town Matt  
Lac 10-15% Gloss #14004



1 Strip Ash Elegant Snow Extra  
Matt Lac #21049







# White Collection



1 Strip Ash Elegant Bianco Perla Brush  
Extra Matt Lac 5% Gloss #21051



1 Strip Ash Elegant Frost Ivory Pores  
Extra Matt Lac Gloss 5% #21050



1 Strip Ash Elegant Champagne Extra  
Matt Lac 5% Gloss #21048



3 Strip Ash Elite Bianco Perla Light  
Brush Extra Matt Lac 5% Gloss #23054



1 Strip Ash Elegant White UV-Oil  
#21031



3 Strip Ash Elite Silver Moon Matt Lac  
#23014



3 Strip Ash Elegant White Matt Lac  
#23015



1 Strip Oak CD Latte UV-Oil 2B  
#11162





1 Strip Oak Nordic London Extra Matt Lac. 2B Light Brushed Gloss 5-11%  
#11155



# Beige Collection

Inspired by Nature

This collection presents very practical floors that give a warm and cozy feeling to your home, while still being light and looking natural.





# Beige Collection



1 Strip Oak Village Dazy Light Brush  
Matt Lac #11086



1 Strip Oak Village Monaco Extra  
Matt Lac #11053



1 Strip Oak Town Ivory Brush  
Matt Lac #11097



1 Strip Oak Village Dazy Light Brush  
Extra Matt Lac Gloss 5% #11102



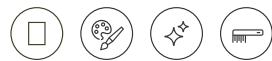
1 Strip Oak Town Pearl Matt Lac  
#11118



Oak Herringbone Village Dazy Light  
Brush Extra Matt Lac 5% Gloss #14003



1 Strip Oak Village Cream Ivory Pores  
Extra Matt Lac 5% #11119



3 Strip Oak Village Olive Grey Ivory  
Pores UV-Oil #13055



Oak Herringbone Dune White Pores  
Extra Matt Lac 5% #14003



# Beige Collection



1 Strip Oak Elite Amber Stonewash  
Ivory Pores UV-Oil #11032



1 Strip Oak Village Kose Grey Pores  
Extra Matt Lac 5% Gloss #11098



1 Strip Oak Village Dune White Pores  
2B Extra Matt Lac Gloss 5% #11104



2 Strip Oak Town Amber Stonewash  
Ivory Pores Matt Lac #12005



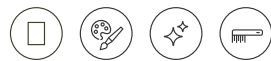
1 Strip Oak Village Kose Grey  
Pores Matt Lac #11058



3 Strip Oak Village Dune White Pores Light  
Brush Extra Matt Lac Gloss 5% #13073



1 Strip Oak Village Bremen Ivory  
Pores Mat Lac #11038







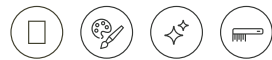
1 Strip Oak BC Dazy Extra Matt Lac. 2B Brushed Gloss 5%  
#11164



# Beige Collection



1 Strip Ash Elegant Sandstone Brush  
Extra Matt Lac 5% Gloss #21043



1 Strip Oak Village Sandstone  
Matt Lac #11091



1 Strip Ash Elegant Dune White Pores  
Extra Matt Lac 5% Gloss #21044



2 Strip Ash Elegant Sandstone Brush  
Matt Lac #22002



1 Strip Oak Village Sandstone Light Brush  
2B Extra Matt Lac Gloss 5% #11103



1 Strip Ash Elegant Olive Grey Ivory  
Pores Extra Matt Lac 5% #21038



3 Strip Ash Elegant Sandstone Brush  
Matt Lac #23053



1 Strip EU Oak Village Antique  
Reactive Stain 2B Pure Line #11095



1 Strip Oak ABC Sandstone Original Extra Matt Lac. 2B Brushed Gloss 5%  
#11165





1 Strip Ash Elegant Sandstone Original Extra Matt Lac. 2B Brushed Gloss 5%  
#21074



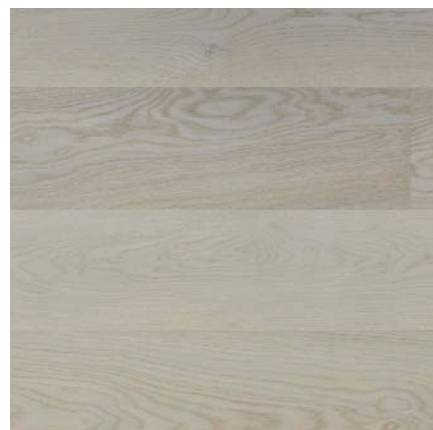
# Grey Collection

Inspired by Nature

Floors from this collection would fit most of the interiors and help you to make the right accents in the decoration of your home. There are plenty of cool and warm grey shades to choose from.



# Grey Collection



1 Strip Oak Town Stone Grey UV-Oil #11074



1 Strip Oak Town Dune Ivory Pores UV-Oil #11078



3 Strip Oak Village Dusky Grey White Pores Matt Lac #13062



2 Strip Oak Town Stone Grey Oil #12003



1 Strip Oak Town Dune Stonewash Ivory Pores UV-Oil #11054



1 Strip Oak Town Victoria Stonewash Ivory Pores UV-Oil #11036



1 Strip Oak Town Dusky Grey Brush Matt Lac #11111



3 Strip Oak Village Dusky Grey Brush Matt Lac #13023



1 Strip Oak Village Dusky Grey Ivory Pores Matt Lac #11073



# Grey Collection



1 Strip Oak Village Caste Grey UV-Oil #11039



3 Strip Oak Promo Grey Light Brush Matt Lac 10-15% Gloss #13086



1 Strip Ash Elegant Dusky Grey Light Brush UV-Oil #21030



1 Strip Oak Village Lava Grey UV-Oil #11121



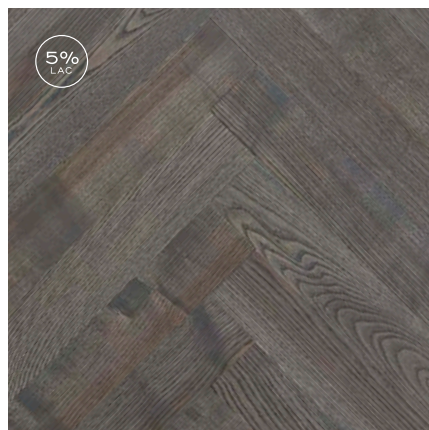
Oak Herringbone Lava Grey 4B Extra Matt Lac 5% Gloss #14005



1 Strip Ash Elegant Castle Grey Light Brush Grey Matt Lac Gloss 5% #21041



1 Strip Oak Town Onyx Brush Matt Lac #11046



Ash Herringbone Elegant Castle Grey 4B Extra Matt Lac 5% Gloss #24001



1 Strip Ash Elegant Lava Grey 2B Extra Matt Lac Gloss 5% #21040









# Grey Collection



1 Strip Ash Elegant Dusky Grey Ivory  
Pores Engraved Matt Lac #21052



1 Strip Ash Elegant Stone Grey Extra  
Matt Lac 5% Gloss #21053



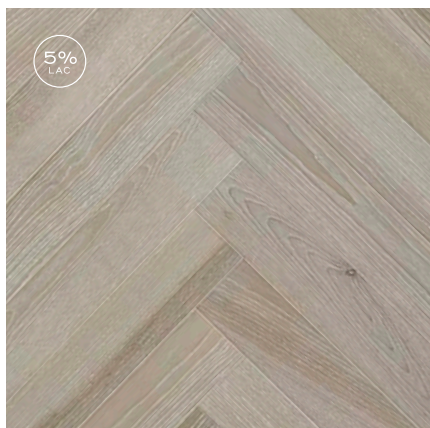
1 Strip Oak Town Olive Grey Ivory Pores  
Extra Matt Lac 5% Gloss #11105



1 Strip Oak Town Rose Ebony Pores  
Matt Lac #11009



1 Strip Ash Elegant Dusky Grey White  
Pores 2B Matt Lac #21046



Ash Herringbone Elegant Olive Grey Ivory  
Pores Extra Matt Lac 5% Gloss #24002



3 Strip Oak Village Rose Ebony Pores  
Matt Lac #13005



3 Strip Ash Elegant Stone Grey  
Matt Lac #23022



1 Strip Ash Elegant Castle Grey  
UV-Oil #23024



Oak Herringbone Lava Grey 4B Extra Matt Lac 5% Gloss  
#14005





1 Strip Oak BC Dusky Grey White Pores Extra Matt Lac. 2B Brushed Gloss 5%  
#11166-



# Mid-Tone & Dark Collection

Inspired by Nature

Here you will find species of Oak, Ash, Walnut, Teak, Jatoba and Merbau. Most of the designs are stained, while exotic wood is mostly finished with transparent coating.



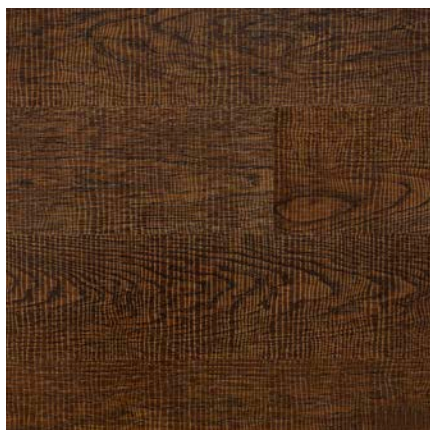
# Mid-Tone & Dark Collection



1 Strip Oak Village Stavanger  
Brush Extra Matt Lac 5% #11122



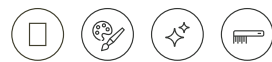
3 Strip Oak Nordic Smoked UV-  
Oil #13041



1 Strip Oak Town Brandy  
Engraved Matt Lac #11051



1 Strip Oak Village Ebony Pores  
Matt Lac #11007



1 Strip Oak Town Antique 6011  
Matt Lac #11047



1 Strip Oak Town Smoky Matt Lac  
#11035



1 Strip Oak Village Smoked Brush  
2B Lac #11065



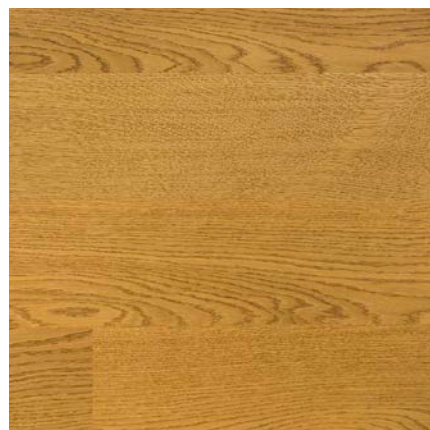
1 Strip Oak Town Tobacco Brown  
Matt Lac #11123



1 Strip Oak Town Ebony Matt Lac  
#11052



# Mid-Tone & Dark Collection



1 Strip Oak Elite Dark Brush  
UV-Oil #11113



1 Strip Oak Village Nero Brush  
Matt Lac #11027



1 Strip Oak Town Brandy Brush  
Matt Lac #11118



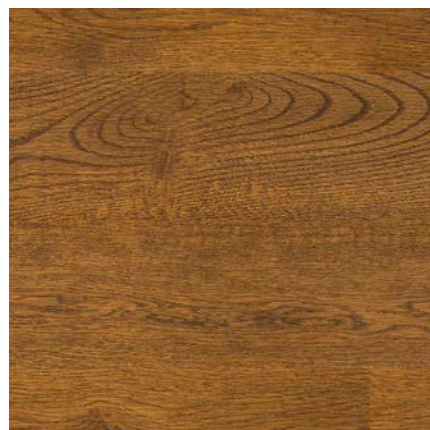
1 Strip Oak Town Teak Matt Lac  
#11068



2 Strip Oak Town Nero Brush  
Matt Lac #12009



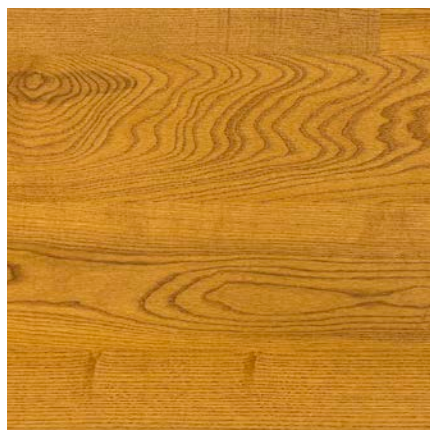
1 Strip Teak Matt Lac  
#81001



1 Strip Oak Village Stained as  
Thermo Matt Lac #11124



3 Strip Oak Town Honey Matt Lac  
#13016



1 Strip Ash Elegant Honey  
Matt Lac #21002











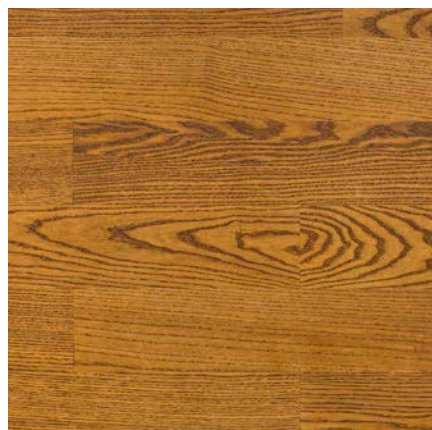


# Mid-Tone & Dark Collection








1 Strip Ash Elegant Teak Color  
Matt Lac #21026









2 Strip Ash Elegant Teak Color  
Brush Matt Lac #22003









3 Strip Ash Elegant Walnut Color  
Matt Lac #33004










1 Strip Ash Elegant Walnut Color  
Matt Lac Gloss 10-15% #21025









1 Strip Ash Elegant Nero Brush  
Matt Lac #21012










3 Strip Ash Elegant Antique 6011  
Matt Lac #23028








1 Strip Oak Town Merbau  
Matt Lac #11059







1 Strip Merbau Matt Lac  
#41004

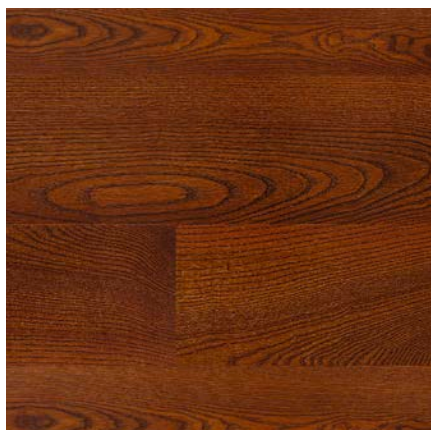







1 Strip Jatoba Matt Lac  
#61001




# Mid-Tone & Dark Collection





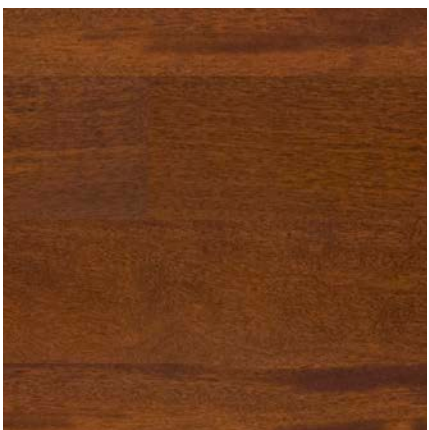
1 Strip Ash Elegant Merbau Color  
Matt Lac #21027









3 Strip Merbau Matt Lac  
#13036








1 Strip Merbau S Matt Lac  
#41001








3 Strip Ash Elegant Golden  
Thermo Matt Lac #21004









3 Strip Jatoba Matt Lac  
#63001








3 Strip Merbau S Matt Lac  
#43002








1 Strip Walnut City Matt Lac  
#31005







3 Strip Walnut City Matt Lac #33007





1 Strip City+SAP Walnut  
Matt Lac #31008









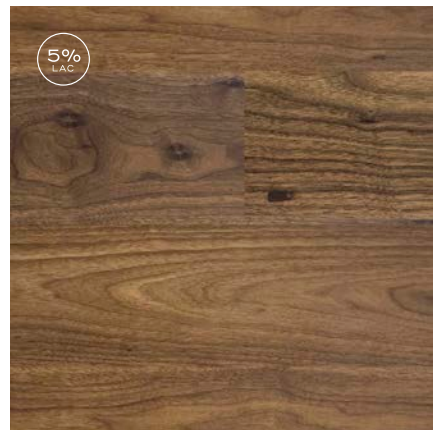
# Mid-Tone & Dark Collection



1 Strip Walnut Village UV-Oil  
#31003



1 Strip Walnut Village Rotary  
Matt Lac #31002



1 Strip Walnut Town Extra Matt  
Lac 5% Gloss #31007



1 Strip Walnut Village Pure Line  
#31006



3 Strip Walnut NY Matt Lac  
#33000



3 Strip Walnut City Light Brush Pure  
Line #33006



1 Strip Walnut Rotary ABC Pure Line 2B Brushed  
#31012



# Construction Options

## General Info

Symmetrically Balanced 3-Layer Oak flooring construction ensures maximum structural stability of wood flooring board. Minimized shrinkage & swelling, especially in environment with extreme climate changes.



14 mm thick with 3 mm top layer / 1.5 mm back layer / Standard Construction  
Top: Solid European Oak / Middle layer: Spruce / Base: Birch Veneer



15 mm thick with 3 mm top layer / 3 mm back layer / Oak Balanced Construction  
Top: Solid European Oak / Middle layer: Spruce / Base: Solid European Oak



10-12 mm thick with 0.5 mm top layer / Birch Plywood Core (multilayer parquet)



14 mm thick with 3 mm top layer / Birch Plywood Core (multilayer parquet)



16 mm thick with 6 mm top layer



22 mm thick with 3 mm top layer



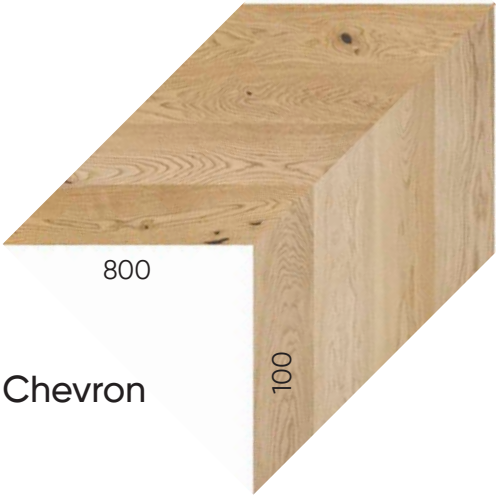
22 mm thick with 6 mm top layer



14 mm Construction With T&G Lock System / 3 mm top layer



Herringbone



Chevron





# The Structure Drawing & Explanation

## General Info

All wood materials used in the production of ESTA Parket are dried /conditioned within our factory complex, and this guarantees stability of the boards construction.

Flooring boards are glued at low temperatures, there is no inner tension like in solid wood within the components making up the finished product, and therefore they perform better as a laid floor.

The bottom layer is a Birch veneer, that adds to the board stability.

The resins used in production are non-toxic, and the parquet complies with the severest health requirements.

ESTA Parket is recommended to be used over underfloor heating. Our parquet performs well even under Scandinavian variations of moisture and temperature.



## Warranty

Estaparket offers limited warranty 30 years. Please see our warranty terms and conditions on our website.



## Innovation

Today's trend is for natural surface that usually can be achieved only with oiled surface that requires a lot more maintenance, than lacquered surface. Lacquered surface is easy to clean and maintain but looks less natural. Estaparket offers innovative lacquering coating system that looks as natural as oiled surface and requires as little maintenance as traditional lacquered surface. The gloss level is only 5%.

Classical Look Surface



Matt Lac

Innovative Natural Look Surface



Extra Matt Lac

## Grading table

	1 strip OAK						3 strip OAK	
	City	Elite	Nordic	Town	Village	Ranch	Vintage	Village
Healthy knots (diam. up to)	10 mm	10 mm	10 mm	25 mm	50 mm	unlimited	15 mm	15 mm
Repaired knots (diam. up to)	none	7 mm	7 mm	20 mm	30 mm	60 mm	10 mm	8 mm
Sapwood allowed ( width up to)	3 mm	15 mm	unlimited	30 mm	35 mm	35 mm	unlimited	15 mm
Discoloration	Calm	Moderate	High	Natural	Natural	Natural	High	Natural

	1 strip ASH	3 strip ASH	
	Elegant	Elite	Elegant
Healthy knots (diam. up to)	20 mm	3 mm	3 mm
Repaired knots (diam. up to)	20 mm	none	5 mm
Discoloration	Moderate	Calm	Moderate
Brownheart	present	none	present

## Fixed length boards

The boards always come in full length to show the luxury and beauty of the floors. We believe the proportion is vital for high-end flooring and short boards can ruin the look.



Fixed Length Boards; Estaparket



Random Length; Other Factory



Birch plywood insert for short end lock system

We use the strongest available material for short ends: birch plywood. The tension on the locks on short side of the boards can be extremely high, especially in dry climate periods. Softwood or artificial materials like HDF are often not able to withstand the tension which leads to open gaps between boards.



Filler stained to color of design

Filler repair at Estaparket factory is done only by hand, as it is the only way to achieve best quality. The advantage of our filler is that it can be stained and is ECO friendly. This allows to have calm and natural look for floors also with bigger knots.



MADE BY ESTAPARKET  
STAINED FILLER



MADE BY ESTAPARKET  
STAINED FILLER

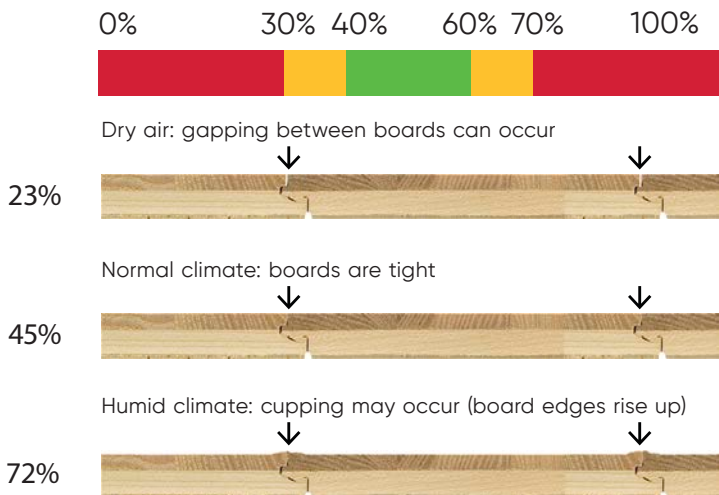


MADE BY OTHER FACTORY  
ONLY BLACK FILLER

Climate

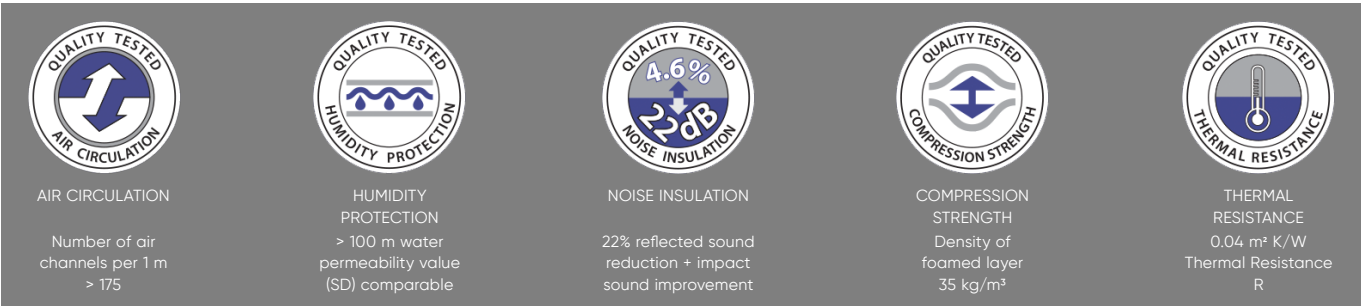
Correct climate will keep you healthy and your floors beautiful

Ideal climate for parquet boards is same as for people: Relative Humidity 40–60% and temperature 14°C–23°C. Our parquet is made from real wood, natural living materials. Wood is adjusting according to climate (shrinking or expanding). Dry air (below 30% of Relative Humidity) is hazard not only for wooden floors, but also to humans, leading to asthma and other respiratory ailments. Too humid air will make your floors expand and make you feel fatigue and dehydrate.



Unique Estaparket underlayment allows your wooden floors to breathe

Avoid mould growing under your floor by letting your floors breathe. Unique Estaparket 2.3 mm thick underlayment uses air channels to circulate air under the floor using micro pumping system. Air channels in underlayment ensure a constant exchange of air when walked on. This eliminates water vapor from the floor. This underlayment also reduces sound by 22 dB and has a high level of compression strength. It also works well with underfloor heating.



Click system by UNILIN



The construction of Estaparket lock system is designed to minimize gaps between boards. There are no plastic inserts, making sure all parts of lock system expand or shrink together following the whole construction. Estaparket guarantees lowest height tolerances between boards.



T&G lock system





### 100% from wood

Etaparket floors are fully recyclable. They are produced from renewable resources without damaging our nature. The wood sourced from controlled forests means that after every tree that was cut, there is new one planted.

We use our raw materials efficiently, almost without any waste. Offcuts are used for packaging and recycled into green energy. External audits and reviews of our environmental management systems are carried out on a regular basis.

### Unique slow wood drying process

We produce the parquet boards only in the factory in Estonia, starting from drying the wood to ensure superb quality. We dry wood ourselves, using only the green energy. Compared to 2 weeks drying process, which is standard in the industry, we dry wood for about 45 days. Slow drying makes considerably less stress to the wood, making floors more stable.

### M1 certified, no added VOC/Formaldehyde

Flooring industry standards and norms have not been updated for decades and are considerably less strict than M1. Formaldehyde emissions and VOC can be very dangerous and lead to various diseases. M1 certification guarantees that emissions from Estaparket are as slow, as they are found in the trees in Nature, making Estaparket floor perfectly safe for your home.

### Floor Heating

Etaparket floors are suitable for underfloor heating. The heating system should be adjusted so that the parquet temperature never exceeds +27°C. The maximum variation in temperature should not be more than 5°C within 24 hours.



We do not use HDF or any artificial material



### Cleaning and Maintenance

Etaparket floors are designed for easy cleaning and maintenance. Simply vacuum clean them regularly and mop up all spills promptly.

Daily cleaning: use vacuum cleaner.

Advanced cleaning (recommended 1-2 times a month): vacuum clean and then sweep them with a slightly humid mop and using universal floor cleaners or very small amount of warm soapy water. You should only sweep floors after you have cleaned them with vacuum cleaner, as otherwise you will sweep dust into the wooden pores.

### General Care and Damage Prevention

Please monitor moisture and temperature as set out below and take corrective measures, if necessary. Place doormats on both sides of your front door. Remove any dirt or other abrasives and wipe up liquid spills immediately. If you spill (food or drinks), wipe up with cloth or paper towels to prevent any permanent damage or staining. Protect all furniture with felt pads to avoid any scratching with movement. Avoid wearing high-heeled shoes on the floor, as they can dent or scratch the floor. Close curtains or blinds to limit direct sun exposure. Keep pet's nails trimmed to minimize damage to the surface.

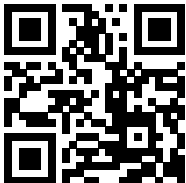


### Etaparket Virtual Reality

You can now try how our floors will look in your room! Please follow the link for further instructions.

[www.estaparket.eu/vrfloor](http://www.estaparket.eu/vrfloor)

*Scan to try our floor  
in your room*





# References

## HOTELS

- Consto Rica Hotell Narvik, Narvik, Norway
- Clarion Hotel, Stavanger, Norway
- Myrkdalen Hotel, Vossestrand, Norway
- Ramberg-Skedsmo, Skedsmokorest, Norway
- RICA Victoria, Oslo, Norway
- RICA Oslo, Oslo, Norway
- RICA, Göteborg, Sweden
- Quality Hotel Stavanger, Stavanger, Norway
- Quality hotel Tønsberg, Tønsberg, Norway
- Soria Moria hotel, Oslo, Norway
- Klaus K, Helsinki, Finland
- Högfjällshotellet, Sälen, Sweden
- Radisson Blu, Lillehammer, Norway
- Scandic Oscar, Varkaus, Finland
- Hilton, Tallinn, Estonia
- Clarion, Helsinki, Finland
- Hanasaari, Espoo, Finland
- Hanko Regatta Suites, Hanko, Finland
- Mariott, Athens, Greece
- Arkaden, Mästra, Sweden
- Marklandet, Täby, Sweden
- Tripla, Helsinki, Finland
- Radisson Blu, Oulu,Finland
- Maximilian, Prague, Czech Republic
- ...

## THEATERS AND PUBLIC HALLS

- Mariinsky Theatre Orkestra hall, Saint Petersburg, Russia
- Saint Petersburg State University of Economics, Saint Petersburg, Russia
- Istanbul University, Istanbul, Turkey
- Planet Wellness Village, Switzerland
- London 2012 Olympics Basketball Courts
- ...

## APARTMENTS

- Kista Torn (tallest residential building in the city), Stockholm, Sweden
- Horisont (tallest building in Jutland), Jutland, Denmark
- One Bloor (tallest residential building in Toronto), Toronto, Canada
- The Alba Takapuna block of flats (tallest building in the area), New Zealand
- Young and Rich, Toronto, Canada
- X2 Condos, Toronto, Canada
- Charle Condos, Toronto, Canada
- ...



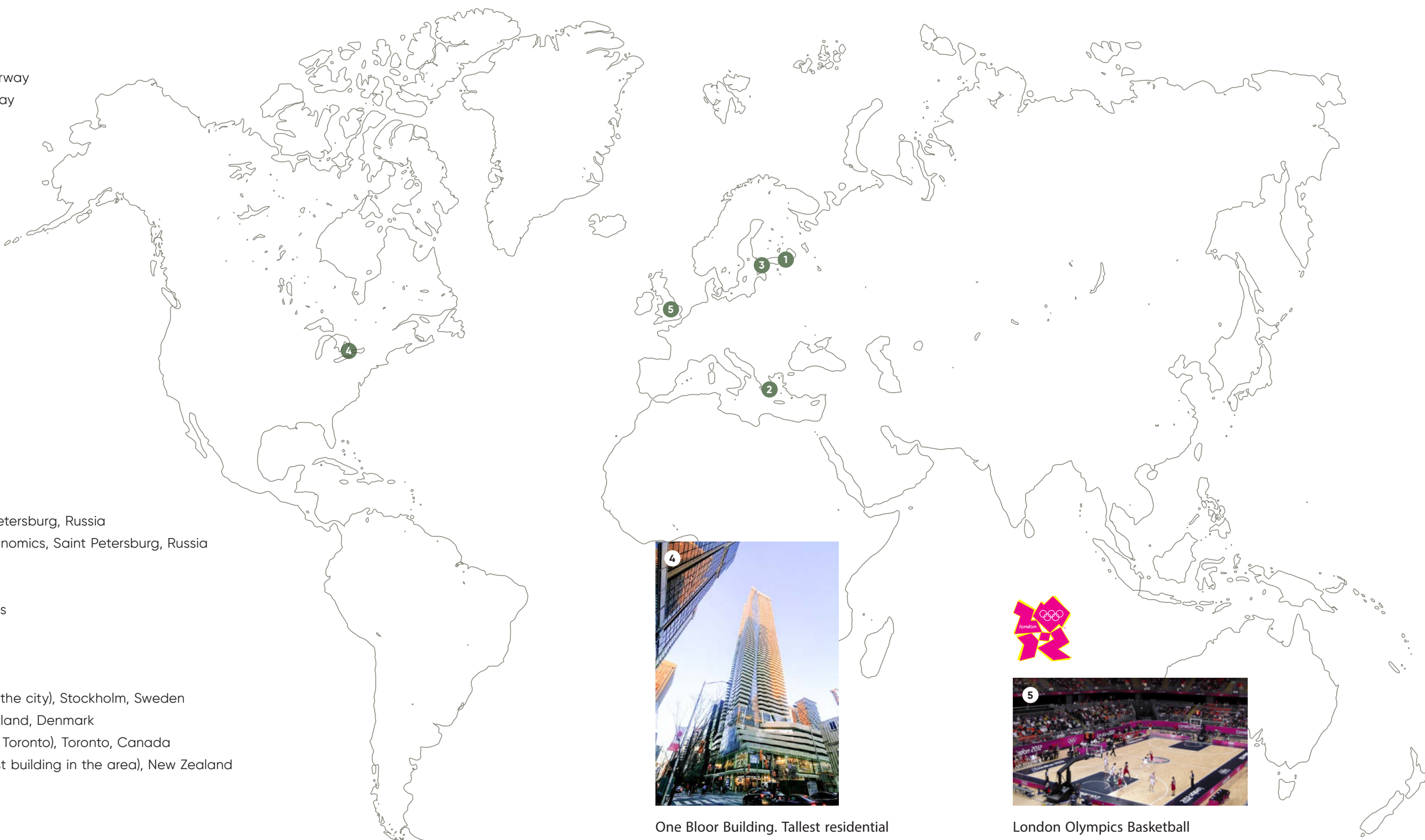
Marinsky Theatre  
St. Petersburg, Russia



Mariott Hotel  
Athens, Greece



Hilton Hotel  
Tallinn, Estonia



One Bloor Building. Tallest residential  
building in North America  
Toronto, Canada



London Olympics Basketball  
London, UK



# About ESTA



ESTA Parket is the Brand name for the parquet manufactured by Technomar & Adrem AS, a family owned private Company founded in 1991. From the beginning the main activity of the Company was further processing of plywood and timber. At least 95% of our products are produced for Customers in more than 72 countries throughout Europe, America and Asia.

Making use of the latest technological advancements enabled the Company to manufacture a high quality product from the very beginning.

The results of the tests made by independent laboratories show that the quality of ESTA Parket, is on same or higher level compared to other premium parquet manufacturer, particularly in the quality of the finished surface.

The factory is capable of producing up to 2.5 million square meters of parquet per year.

In 2005 a new factory was built on the main Tallinn site and fitted out with the latest technically advanced machinery supplied by specialists in this field: Germany – Bürkle, Homag, Schröder, Sweden – Wood-Eye, Finland – Martek, Italy – Cefla/Sorbini, Costa.

- ✓ ESTA Parket is produced by a workforce who exercise great care and are justly proud of their Product.
- ✓ Laid Esta Parket floor will provide pleasure and enjoyment for many years to come.



FSC



EPH Parquet Properties



FEP Certificate



Bureau Veritas



Miraphen UV-Parquet Coatings



EPH Parquet Construction



M1 Emission Class The Building Information Foundation RTS



Bona Coating Certificate





Virtually try our floor at your home!

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